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2023

**POWER PLANT INSTRUMENTATION**

Full Marks: 100

Time: Three hours

The figures in the margin indicate full marks for the questions.

Answer any five questions.

|    |     |   |   |
|----|-----|---|---|
| 1. | a). | Explain the term Work and Heat Interaction in First Law of Thermodynamics.  | 2 |
|    | b). | Explain Enthalpy and Specific heat at constant pressure.  | 2 |
|    | c). | Why do we use 2 out of 3 logics in interlock and protection measurement and control logic?  | 2 |
|    | d). | What are the Causes of super heater temperature variation in a boiler?  | 2 |
|    | e). | What is stoichiometric ratio in boiler combustion control?  | 2 |
|    | f). | Explain the Stall phenomena in PA axial flow fan.   | 2 |
|    | g). | How much percentage of Excess air and percentage oxygen is controlled for proper combustion control?  | 2 |
|    | h). | What is the meaning of SAMA used in control loop design?  | 1 |
|    | i). | Which one sector of the four i.e Residential, Commercial, Industrial, Transportation, will be using more fossil fuel in the year 2050?  | 1 |
|    | j). | What are the various constituents of air and gases in combustion process?   | 1 |
|    | k). | Which State is rich in oil production in India?   | 1 |
|    | l). | Which State is rich in Fossil fuel- coal in India?  | 1 |
|    | m). | What is the installed Generation capacity of NTPC in India?   | 1 |
| 2. | a). | The total input heat content of fuels supplied during a specific period to a boiler is $100,000 \times 10^6$ kcals. The output heat content of the steam generated is $75,000 \times 10^6$ kcals. |   |

|    |     |      |   |   |
|----|-----|------|---|---|
|    |     | i).  | Calculate the boiler efficiency.  | 4 |
|    |     | ii). | If the heat content carried away by the blow down is $2000 \times 10^6$ kcals, calculate the boiler thermal efficiency.   | 3 |
|    |     | iii) | What is the effect of moisture in steam?  | 1 |
|    | b). |      | Explain with a neat control loop SAMA diagram for the Control of coal mill outlet temperature.  | 6 |
|    | c). |      | Explain with a neat diagram the output of Proportional, Proportional and Integral Controller and Process (Controlled) variable in a feedback process control loop for a change in <b>Step flow</b> .  | 6 |
| 3. | a). | i).  | The world's coal reserves are estimated to be 24,000 Q. How much is that in EJ?   | 1 |
|    |     | ii). | What will be the lifetime of coal reserves if the present consumption rate of 93 Q/y continues into the future and if the consumption increases by $r = 0.5\%/y$ ? (The lifetime T of a reserve is calculated from $T = r^{-1} \{\ln[r(Q_T/Q_0) + 1]\}$ , where r is the rate of growth of consumption, $Q_T$ is the total reserve, and $Q_0$ is the present consumption rate.) | 7 |
|    | a). |      | <b>OR</b>   | 8 |
|    | b). |      | Explain i) Boiler following up mode of control.   |   |
|    | b). |      | Explain the working of a large utility balance Furnace draft boiler.<br>Draw a neat schematic SAMA diagram for control of furnace draft using ID fan vane damper control.   | 4 |
|    | c). | i).  | Explain the Differential Pressure across mills at low flow, high flow when mills are full and empty capacity.   | 4 |
|    |     | ii). | Explain with a neat diagram a typical forced draft Air and flue Gas circuit/ path in raising the temperature of secondary air.  | 4 |
| 4. | a). |      | Explain the GAIN adjustment and BIAS adjustment of fuel/Air Ratio control in combustion control of furnace. <b>OR</b>   | 8 |
|    | a). |      | Explain the cross-limiting Feature of combustion air control with oxygen trim in a logical control loop SAMA diagram.   | 8 |
|    | b). |      | Given a pressure ratio $p_2/p_1 = 12$ across a gas turbine and a specific heat ratio $c_p/c_v = 1.35$ of the working gas fluid, calculate the ideal thermal efficiency of a Brayton cycle gas turbine plant.  | 4 |
|    | c). |      | Explain with a neat diagram fuel and air supply system of the pressurized ball mill for pulverized fuel.  | 8 |
| 5. | a). | i).  | Discuss the significance and criteria in design of 2oo3 voting logic with fault tolerance in protection of a plant trip. (Consider the DCS  | 6 |

|    |      |   |    |
|----|------|---|----|
|    |      | logic design in three stages ie. Input section, Processing section and Output section.).  |    |
|    | ii). | How many combinations of plant not going to a trip are there if each section is a 2oo3 hardware and firmware combination in the above question.   | 2  |
|    | b).  | A Carnot engine, whose efficiency is 40%, takes in heat from a source maintained at a temperature at 500K. It is desired to have an engine of efficiency 60%. Then, the intake temperature for the same exhaust (sink) temperature must be? | 4  |
|    | c).  | Explain the basic Superheat steam temperature control with water spray using feed forward control.  | 8  |
| 6. | a).  | Explain the steps for ID & FD fans starting using AND-OR-NOT sequential logic and Time delay.   | 10 |
|    | a).  | <u>OR</u>   | 10 |
|    |      | Draw a neat P& ID diagram of a typical Gas ignitor system. Explain the significance of vent valve.  |    |
|    | b).  | i).   | 6  |
|    |      | Explain the importance of Unit Digital Interlocking and Protection with associated mal-operation on the side of the maintenance or operation engineer.  |    |
|    |      | ii).  | 4  |
|    |      | Discuss the Boiler hazards that can occur in a power generating station if control system is not properly designed.   |    |
| 7. | a).  | i).   | 3  |
|    |      | Explain the Swell and Surge phenomena in Steam drum level control.  |    |
|    |      | ii).  | 4  |
|    |      | Explain the types of control and process parameters measurement being used in 3 element feed water control.   |    |
|    |      | iii).   | 3  |
|    |      | Explain with a neat diagram Single element feed water drum level control.   |    |
|    | b).  | i).   | 4  |
|    |      | Explain with a neat T-S diagram Rankine cycle with application to Steam power plant operation.  |    |
|    |      | ii).  | 6  |
|    |      | Derive the equation of work produced in the Rankine cycle and its thermodynamic efficiency.   |    |