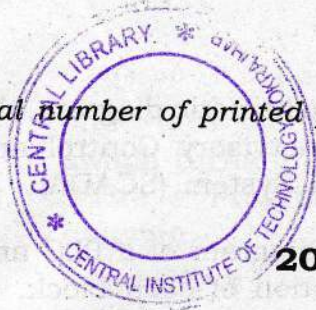


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53 (IE 712) CCPR

2019

COMPUTER CONTROL OF PROCESSES

Paper : IE 712

Full Marks : 100

Time : Three hours

The figures in the margin indicate full marks for the questions.

Answer any five questions.

1. (a) Draw the block diagram of a digital control system and explain the functions of different components. 10
- (b) Explain Tustin's method for signal discretization. 10
2. (a) Draw the block diagram of a Direct Digital Control (DDC) system and explain its operation. 10

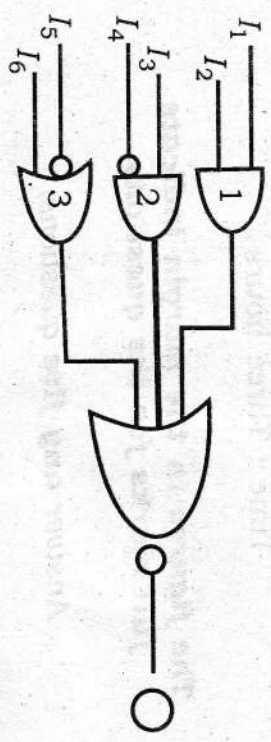
Contd.

(b) Explain, with a schematic diagram, the operation of Supervisory Control and Data Acquisition System (SCADA). 10

3. (a) Draw the block diagram of a PLC and explain the function of each block. 5

(b) Explain the operation of an ON Timer. 5

(c) Convert the following logic gate to PLC ladder diagram (I-Input and O-Output) : 3



(d) A temperature control system consists of four thermostats. The system operates three heating units. Thermostats are set at 55°F, 60°F, 65°F and 70°F. Below 55°F, three heaters are to be ON. A temperature between 55°F and 60°F causes two heaters to be ON. For 60°F to 65°F, one heater is to be ON. Above 70°F, there is a safety shut-off for all three heaters in case

one stays on by mistake. A master switch turns the system ON and OFF. Write a Program using PLC ladder diagram. 7

4. (a) Explain Jury's stability test. 14

(b) The characteristic equation for a system is given by —

$$P(z) = z^4 - 1.2z^3 + 0.07z^2 + 0.3z - 0.08 = 0$$

Test whether the given system is stable or not. 6

5. (a) Given that $H(s) = \frac{1}{(2s+1)(4s+1)}$ with a sample time of 0.25 sec. Determine

$H(z)$ (express in standard form) and then find $H(\omega)$ using bilinear transformation technique. 12

(b) Derive the position and velocity algorithm forms for PI controller using forward rectangular rule for integration term. 8

6. (a) Derive the difference equation of $u(k)$ vs $e(k)$ for PID Controller using trapezoidal rule for integration term. Find the change in output at third sample for the following data: $k_p = 2.5$, $T = 0.4$ sec, reset time = 2 sec⁻¹, derivative time = 6 sec, $e_1 = 1$, $e_2 = 2$ and $e_3 = 3$. 7
- (b) Using the Z-transformation, find $X(z)$ when

$$x(k) = \left(\frac{1}{9}\right)^k \text{ for } k = 0, 1, 2, 3, \dots$$
 6
- (c) Solve the difference equation: 7
 $x(k+2) - 3x(k+1) + 2x(k) = u(k)$
 Given that $x(k) = 0$ for $k \leq 0$, $u(0) = 1$ and $u(k) = 0$ for $k \neq 0$.
7. (a) Derive the generalized equation of a controller for a digital control system. Using this equation, derive Dahlin's Controller algorithm. 10
- (b) The open-loop transfer function of a process is given by $G(s) = \frac{e^{-2s}}{10s+1}$. Design a Dahlin's digital controller for the system to achieve a closed-loop time constant of 5 sec. Assume that the sampling time, $T = 1$ sec. 10

8. Write short notes on **any two** of the following: $10 \times 2 = 20$
- (a) Stability of discrete data system
- (b) Distributed Control System
- (c) Pole-zero mapping technique
- (d) Realization of half-adder circuit using PLC ladder diagram.