

Total No. of printed pages = 6

FPT-502/FEO-I/5th Sem/2017/N

FOOD ENGINEERING OPERATIONS – I

Full Marks – 70

Time – Three hours

The figures in the margin indicate full marks
for the questions.

GENERAL INSTRUCTIONS

1. Answer all question from Part – A and any *five* questions from Part – B.
2. Illustrates your answers with suitable sketches and examples wherever necessary.
3. Make suitable assumption(s) wherever, whenever applicable.
4. Preferably, write the answers with sequential order.

[Turn over

PART - A

1. Match the Column : $1 \times 5 = 5$

Column - A	Column - B
(a) Kurkure	(i) Lifting of food materials
(b) Intermediate crushers	(ii) Homogenization
(c) Milk	(iii) Extrudate
(d) Bucket elevators	(iv) Ball mill
(e) Moisture content	(v) Drying

2. Multi-choice questions : $1 \times 10 = 10$

(i) The hammer mill is used to reduce the size by

- (a) Shear (b) Impact
(c) Cutting (d) Crushing

(ii) In a Ball mill, size reduction of material is achieved by

- (a) Shearing (b) Crushing
(c) Cutting (d) Impact

(iii) When a material is subjected to sudden blow of force in excess of its strength, it fails is called

- (a) Impact (b) Shearing
(c) Cutting (d) Crushing

(iv) Ratzinger's law is applicable for the feed size of

- (a) Less than 0.05 mm
(b) More than 0.05 mm
(c) Greater than 50 mm
(d) Less than 50 mm

(v) Temperature and time combination for LTLT pasteurization

- (a) 63°C and 30 min
(b) 63°C and 30 sec
(c) 72°C and 15 sec
(d) 72°C and 15 min

(vi) Temperature and time combination for HTST pasteurization

- (a) 63°C and 30 min
- (b) 63°C and 30 sec
- (c) 72°C and 15 sec
- (d) 72°C and 15 min

(vii) Preheating temperature (°C) of milk before pasteurization is

- (a) 30-35
- (b) 35-40
- (c) 40-45
- (d) 45-50

(viii) Belt conveyor is used in

- (a) Material transportation over long distance
- (b) Material transportation within the premises
- (c) Both (a) and (b)
- (d) Lifting of materials

(ix) In Single screw extruder, screw extruders runs at speed of

- (a) 100-400 rpm
- (b) 20-60 rpm
- (c) 10-20 rpm
- (d) None of the above

(x) Law of grinding which is more applicable for fine grinding is

- (a) Bond's Law
- (b) Kick's Law
- (c) Ratzinger's law
- (d) None of the above.

3. Define the following :

2×5=10

- (a) Idlers
- (b) Belt conveyor
- (c) Single screw extrusion
- (d) Pasteurization
- (e) Hammer mill.

1. How much power is required to crush 2 ton/hr of a material if 80% of the feed passes through IS sieve number 480 (4.75 mm opening) and 80% of the product possess through IS Sieve number 50 (0.5 mm opening) ? (Given Work index = 5.30)
2. What do mean by size reduction ? Discuss different factors which affect size reduction of agricultural food materials.
3. Explain the functioning of single screw conveyor with a neat diagram.
4. What are the various laws of grinding ? Explain them.
5. Classify various materials handling/transportation systems. What are various application of material handling systems in Food Processing Industries ?
6. What is meant by crystallization ? With neat diagram discuss batch crystalizer.
7. Differentiate the following : 4.5×2=9
 - (i) Crushing and Grinding
 - (ii) Jaw crusher and Gyrotory crusher.