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END SEMESTER EXAMINATION, NOVEMBER-2018

Semester : 5th

Subject Code : FPT-502

FOOD ENGINEERING OPERATIONS-I

Full Marks – 70

Time – Three hours

The figures in the margin indicate full marks for the questions.

Instructions :

1. All questions of PART-A are compulsory.
2. Answer any five questions from PART-B.

PART-A

Marks – 25

1. Fill in the blanks :

1×5=5

(a) In a HTST pasteurizer, milk is heated to ____.

(b) Operation of hammer mill is an example of dynamic force application by ____.

(c) Jaw crusher is of two types : One is Black type and other is ____.

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- (d) The angle of repose in flat belt idler is _____.
- (e) The spacing of idlers should not exceed _____ meters.

2. Write true or false :

$1 \times 10 = 10$

- (a) Sterilization is a heat treatment process where the micro-organisms and harmful pathogens are destroyed completely.
- (b) Mass neither be created nor be destroyed as per laws of conservation of mass.
- (c) Bucket elevators is used to transport materials within the plant premises.
- (d) Pneumatic conveying is the excellent methods of transporting powders in closed containers.
- (e) Hammer mill categorized under grinding.
- (f) Ultra-filtration is a classic example of cross-flow filtration.
- (g) Diatomaceous earth is used as filter aid.
- (h) The tension developed at the drive pulley in transmitting the required powder to move the loaded belt is known as effective tension.

- (i) The air velocities inside the flowing pipes of pneumatic conveyors are 50-70 m/sec.
- (j) The ball mill is used to reduce the size by impact and shearing.

3. Choose the correct answer :

$1 \times 10 = 10$

- (a) Belt conveyor is used in
- (i) material transportation over long distance
- (ii) material transportation within the premises
- (iii) Both (i) and (ii) above
- (iv) lifting of materials
- (b) HTST pasteurization means
- (i) High temperature simple tank
- (ii) High time short temperature
- (iii) High temperature short time
- (iv) High time small temperature
- (c) The hammer mill is used to reduce the size by
- (i) Shear
- (ii) Impact
- (iii) Cutting
- (iv) Crushing

- (d) In which process of size reduction, minimum deformation and rupture results and the new surface created is more or less undamaged ?
- (i) Impact
 - (ii) Compression
 - (iii) Cutting
 - (iv) Crushing
- (e) The size of the agricultural products may be reduced by
- (i) Shear
 - (ii) Impact
 - (iii) Crushing an compression
 - (iv) All of the above
- (f) When a material is subjected sudden blow of force in excess of its strength, it fails is called
- (i) Shear
 - (ii) Impact
 - (iii) Cutting
 - (iv) Crushing
- (g) The process of heat treatment in which partial cooking of product takes place to inactivate and destroy the enzymes is called
- (i) Blanching
 - (ii) Cooking
 - (iii) Deep-fat frying
 - (iv) Roasting

- (h) Transpiration of powder materials inside the plant is taken place using
- (i) Bucket elevator
 - (ii) Belt conveyors
 - (iii) Pneumatic conveyors
 - (iv) None of the above
- (i) Law of grinding which is more applicable for fine grinding is
- (i) Bond's Law
 - (ii) Kick's law
 - (iii) Rittinzer's Law
 - (iv) None of the above
- (j) The process of forming crystals from solution is known as
- (i) Drying
 - (ii) Sedimentation
 - (iii) Evaporation
 - (iv) Crystallization

PART - B

Marks - 45

4. (a) Write the Law of conservation of mass. 3
- (b) In an evaporator, dilute material enters and concentrated material leaves the system. Water is evaporated during the process. If I is the weight of the dilute material entering the system, W is the weight of water vaporized, and C is the weight of the concentrate, write an equation that represents the total mass balance for the system. Assume that a steady state exists. 6
5. (a) Classify various types of material handling / transportation systems. 5
- (b) What are the various applications of material handling systems in food processing industries? 4
6. (a) With neat labelled diagram discuss pneumatic conveying system. 5
- (b) If moisture content of freshly harvested 100 kg paddy is 24% wb and it is dried to 16% wb, calculate the loss of moisture in drying? 4

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7. (a) Discuss the different factors which affect size reduction of agricultural food materials. 2
- (b) What are the various laws of grinding? Explain them. 7

8 Differentiate the following:

- (a) Crushing and Grinding 3
- (b) Drying and Dehydration 3
- (c) Jaw crusher and Gyratory crusher 3
9. (a) What is meant by Crystallization? What are the various types of crystallizers available in industrially? 5
- (b) Describe a batch crystallizer with a neat diagram. 4

10. Write short notes on:

- (a) Cake filters 3
- (b) Bonds Law 3
- (c) Screw conveyor. 3

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