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53 (IE 712) CCPR

2018

COMPUTER CONTROL OF PROCESS

Paper : IE 712

Full Marks : 100

Time : Three hours

The figures in the margin indicate full marks for the questions.

Answer **any five** questions.

1. (a) Draw the block diagram of a digital control system and explain the functions of different components. 10
- (b) Draw and analyze the loop structure with continuous process and digital controller. 10
2. (a) Draw the block diagram of a Distributed Control System (DCS) and explain the functions of different components. 10

Contd.

(b) Explain with a schematic diagram, the operation of Supervisory Control And Data Acquisition System (SCADA).

10

3. (a) Draw the block diagram of PLC and explain the function of each block.

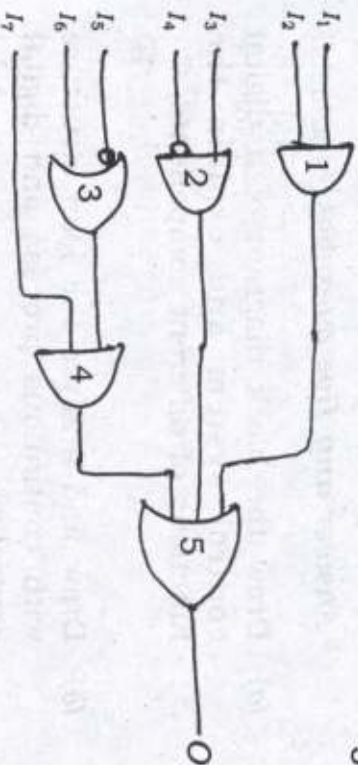
5

(b) What are the advantages of a PLC over relay based circuits ?

5

(c) Convert the following logic gate to PLC ladder diagram (I-Input, O-Output)

5

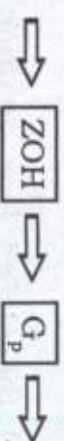


(d) A fan is to be controlled from three different locations. Each location containing one START and one STOP button. Write a PLC ladder diagram.

5

4. (a) For the following system, find the OLTf (Open Loop Transfer Function) in z-domain :

5



where $G_p = \frac{5}{s}$ and $ZOH = \frac{1 - e^{-st}}{s}$.

(b) What are the different algorithms used for implementation of analog controllers ? Derive the algorithms for PI controller using forward rectangular rule for integration.

8

(c) Derive the difference equation of $u(k)$ vs. $e(k)$ for PID Control using trapezoidal rule for integration term. Find the change in output at third sample for the following data : $K_p = 2$, $T = 0.4 \text{ sec}$, reset time = 2 sec^{-1} , derivative time = 6 sec , $e_1 = 1$, $e_2 = 2$ and $e_3 = 3$.

7

5. (a) State and prove Final Value Theorem (FVT) for Z-transformation. Find the final value of $f(k)$ using FVT for a given function

$$F(z) = \frac{1.792 z^2}{(z-1)(z^2 - 0.416z + 0.208)}$$

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(b) Using the Z-transformation, find $X(z)$

when $x(k) = \left(\frac{1}{5}\right)^k$ for $k = 0, 1, 2, 3, \dots$

6

(c) Find the closed loop solution of the following difference equation :

$$X(k+2) + 3X(k+1) + 2X(k) = 0;$$

Given that $X(0) = 0$ and $X(1) = 1$. 7

6. (a) Derive the generalized equation of a controller for a digital control system. Using this equation, derive Dahlin's Controller Algorithm. 10

(b) The open loop transfer function of a process is given by $G_s(s) = \frac{e^{-2s}}{10s+1}$.

Design a Dahlin's digital controller for the system to achieve a closed loop time constant of 5sec. Assume that the sampling time, $T = 1$ sec. 10

7. Write short notes on **any two** of the following : $2 \times 10 = 20$

- (a) Stability of discrete data system
- (b) Tustin's method for signal discretization
- (c) Jury's Stability test
- (d) Realization of 4:1 multiplexer using PLC ladder diagram
- (e) Direct digital control.